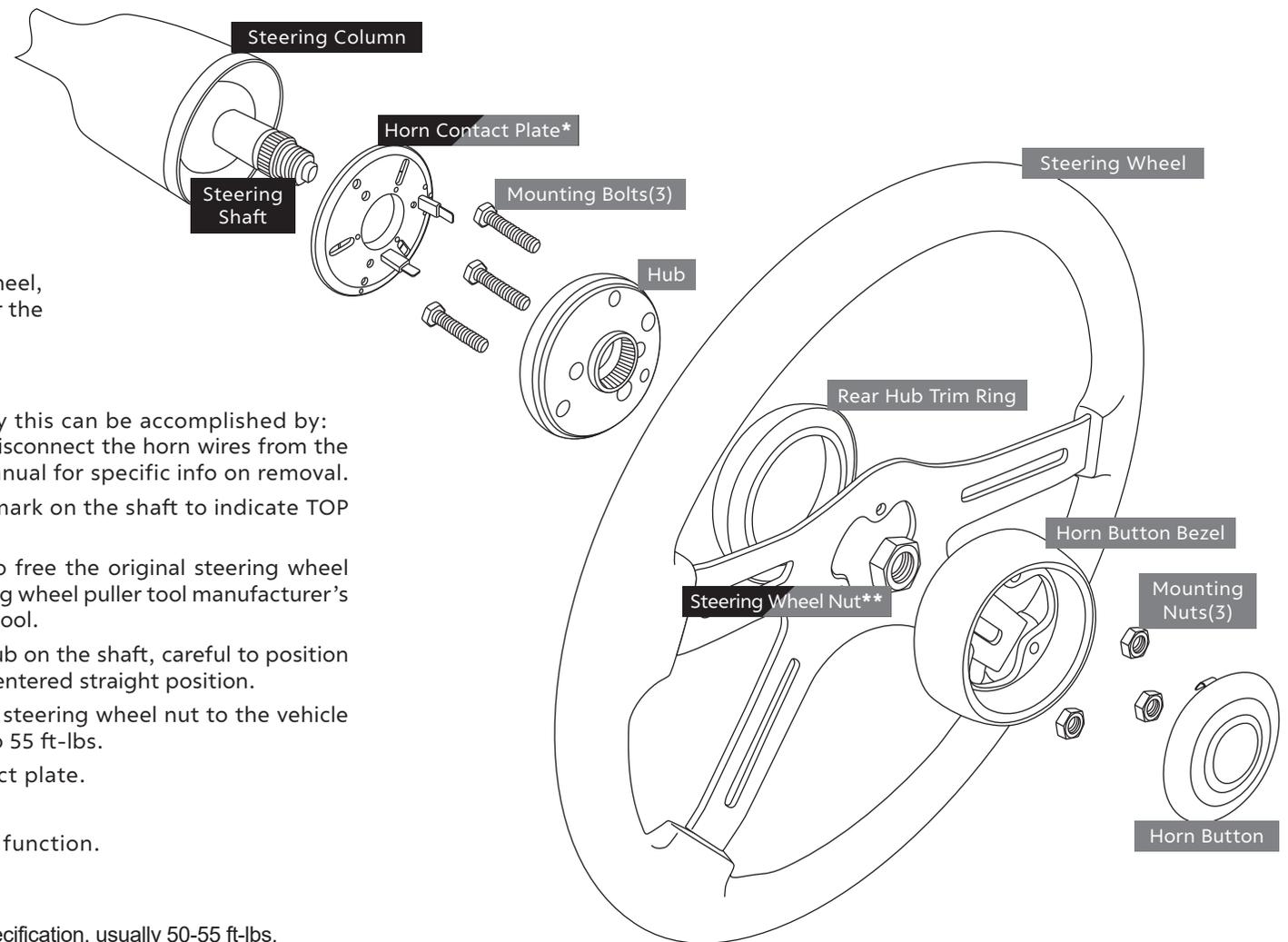




United Pacific

COMPLETE STEERING WHEEL KITS

Item Numbers: 88020, 88113, 88114, 88117, 88123, 88127, 88129, 88136, 88138-88143, 88145, 88178-88184**



Installation Instructions:

Required tool: Steering wheel puller tool.

Preparations: Before removing old steering wheel, test and make sure the horn is working. Center the steering wheel and disconnect the battery.

1. Remove the original horn button. Usually this can be accomplished by:
A) push & twist or B) unsnap by pulling. Disconnect the horn wires from the horn button. Consult the vehicle shop manual for specific info on removal.
2. Remove the steering wheel nut. Make a mark on the shaft to indicate TOP straight ahead position.
3. Use common steering wheel puller tool to free the original steering wheel from the steering shaft. Consult the steering wheel puller tool manufacturer's instructions on the proper way to use the tool.
4. Place the assembled steering wheel and hub on the shaft, careful to position on the splines so the wheel and hub is in centered straight position.
5. Install the steering wheel nut. Torque the steering wheel nut to the vehicle manufacturers specifications, usually 50 to 55 ft-lbs.
6. Connect the horn wire to the horn contact plate.
7. Install the horn button by pushing down.
8. Reconnect the battery and test the horn function.

Torque Specification:

- Steering Wheel Nut - check manufacturer specification, usually 50-55 ft-lbs.
- The 3 Mounting Nuts - 8 ft-lbs.

Note: Not for use on airbag equipped vehicles

Parts are Included in Kit

Existing Parts

11222022